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have any numbers.
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numbering in the
order that Acrobat
assigns it.

OPERATORS MANUAL AND PARTS CATALOG

**FOR
ONAN
ELECTRIC GENERATING PLANTS**

**EK-EM
SERIES**

SPECS A AND B

INSTRUCTIONS FOR ORDERING REPAIR PARTS

ONAN PARTS

All parts in this list are *Onan* parts. For *Onan* parts or service, contact the dealer from whom you purchased this equipment or your nearest authorized service station. To avoid errors or delay in filling your order, please refer to the *Onan nameplate* located on the upper right side of the flywheel housing and give the complete:

MODEL AND SPEC. NO. SERIAL NO.

ELECTRIC <i>Onan</i> PLANT	
MODEL AND SPECIFICATION NO.	SERIAL NO.
IMPORTANT <small>MINIMUM ABOVE NOMINAL AND GEN. DATA NO. WHEN ORDERING PARTS OR WRITING ABOUT THIS PLANT</small>	
RATINGS AT SEA LEVEL BASED ON FUEL CHECKED BELOW:	
GASOLINE <input type="checkbox"/>	DIESEL FUEL <input type="checkbox"/>
STAND BY KW <input type="checkbox"/>	KVA <input type="checkbox"/> AMPS <input type="checkbox"/>
CONTINUOUS KW <input type="checkbox"/>	KVA <input type="checkbox"/> AMPS <input type="checkbox"/>
A.C. VOLTS <input type="checkbox"/>	CYCLES <input type="checkbox"/> PHASE <input type="checkbox"/> W.P. <input type="checkbox"/>
EXCITER <input type="checkbox"/>	GEN. DATA <input type="checkbox"/>
R.P.M. <input type="checkbox"/>	USE <input type="checkbox"/> VOLT BATTERY-NEGATIVE GROUND
MANUFACTURED BY ONAN DIVISION OF STUDEBAKER CORPORATION MINNEAPOLIS, IA MINNESOTA	
<small>MADE IN U.S.A.</small>	

FORD PARTS

All Ford parts must be ordered from the Ford Motor Company of Dearborn, Michigan, or their nearest authorized distributor. Refer to the Engine nameplate located on side of the crankcase. When ordering parts, always supply Ford with the following nameplate information:

SERIAL NUMBER _____

OPTIONS _____

TYPE _____

Ford <small>REG. U.S. PAT. OFF.</small>	
INDUSTRIAL ENGINE	
SERIAL <input type="text"/>	
TYPE <input type="text"/>	OPTIONS <input type="text"/>
MADE IN U.S.A. BY FORD	

PARTS CATALOG

This catalog applies to the standard EK and EM plants as listed below. The EK is powered by a Ford C5PF-6005-A engine and the EM by a Ford C5PG-6005-A engine (see Ford Manual). Engine parts modified or added by *Onan* will be in this list and have *Onan* part numbers. These supersede similar parts listed in the Ford manual. *Onan* parts are arranged in groups of related items and are identified by a reference. All parts illustrations are typical. Using the Model and Spec No. from the *Onan* plant nameplate, select Parts Key No. (1, 2, etc., in the last column) that applies to your plant Model and Spec No. This **Parts Key No.** represents parts that differ between models. Unless otherwise mentioned, parts are interchangeable. Right and left plant sides are determined by facing the front end of the engine.

PLANT DATA TABLE

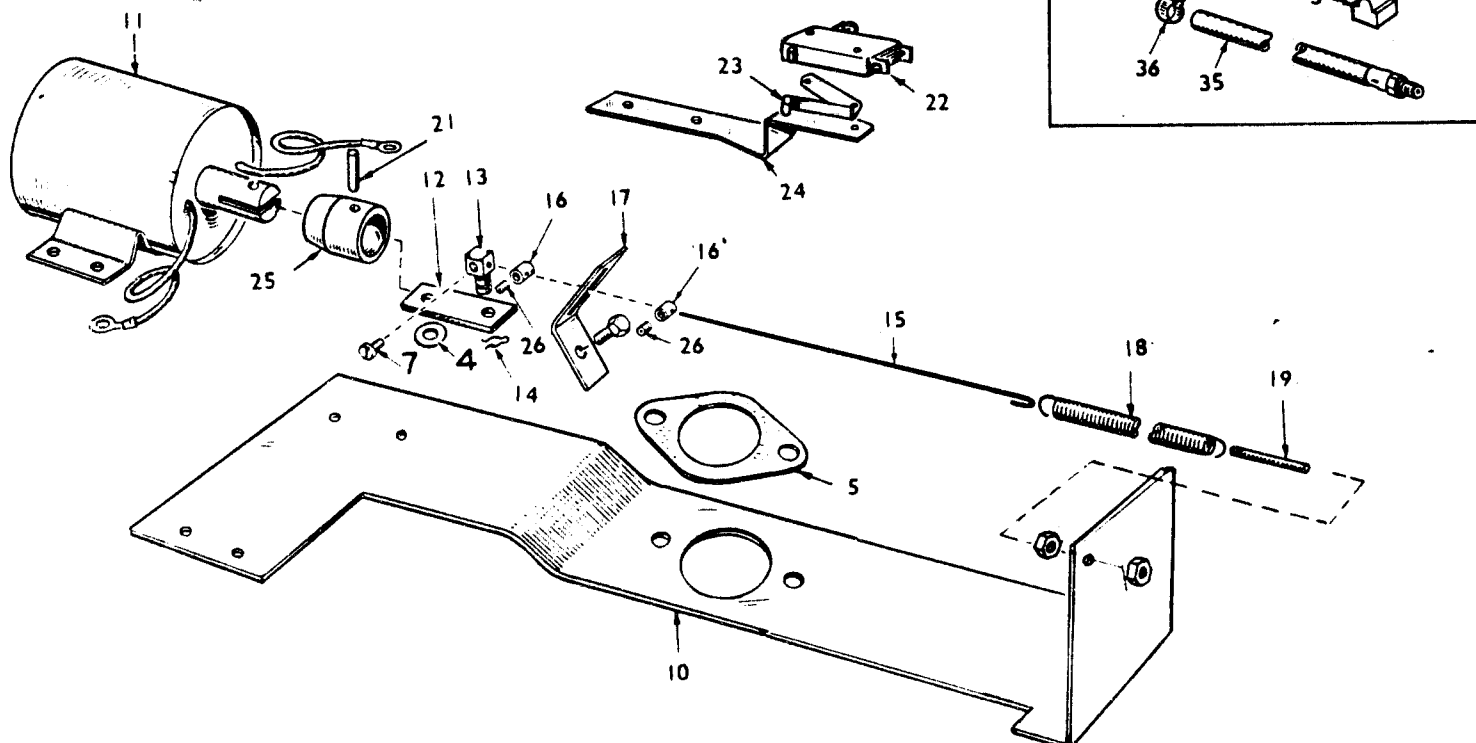
MODEL AND SPEC NO. *		ELECTRICAL DATA					PARTS
HOUSED	UNHOUSED	WATTS	VOLTS	CYCLES	PHASE	WIRE	KEY NO.
25EK-53R/	25EK-53R8/	25,000	120/240	50	1	3	1
25EK-53UR/**	25EK-53UR8/**	25,000	120/240	50	1	3	
25EK-54R/	25EK-54R8/	25,000	120/208	50	3	4	
25EK-54XR/	25EK-54XR8/	25,000	277/480	50	3	4	
25EK-55DR/	25EK-55DR8/	25,000	120/240	50	3	4	
25EK-57R/	25EK-57R8/	25,000	220/380	50	3	4	
25EK-59R	25EK-59R8/	25,000	600	50	3	3	
25EK-59XR/	25EK-59XR8/	25,000	347/600	50	3	4	
30EK-3R/	30EK-3R8/	30,000	120/240	60	1	3	
30EK-3UR/**	30EK-3UR8/ **	30,000	120/240	60	1	3	
30EK-4R/	30EK-4R8/	30,000	120/208	60	3	4	
30EK-4XR/	30EK-4XR8/	30,000	277/480	60	3	4	
30EK-5DR/	30EK-5DR8/	30,000	120/240	60	3	4	
30EK-9R/	30EK-9R8/	30,000	600	60	3	3	
30EK-9XR/	30EK-9XR8/	30,000	347/600	60	3	4	
37EM-53R/	37EM-53R8/	37,000	120/240	50	1	3	2
37EM-53UR/**	37EM-53UR8/**	37,000	120/240	50	1	3	
37EM-54R/	37EM-54R8/	37,000	120/208	50	3	4	
37EM-54XR/	37EM-54XR8/	37,000	277/480	50	3	4	
37EM-55DR/	37EM-55DR8/	37,000	120/240	50	3	4	
37EM-57R/	37EM-57R8/	37,000	220/380	50	3	4	
37EM-59R/	37EM-59R8/	37,000	600	50	3	3	
37EM-59XR/	37EM-59XR8/	37,000	347/600	50	3	4	
45EM-3R/	45EM-3R8/	45,000	120/240	60	1	3	
45EM-3UR/**	45EM-3UR8/**	45,000	120/240	60	1	3	
45EM-4R/	45EM-4R8/	45,000	120/208	60	3	4	
45EM-4XR/	45EM-4XR8/	45,000	277/480	60	3	4	
45EM-5DR/	45EM-5DR8/	45,000	120/240	60	3	4	
45EM-9R/	45EM-9R8/	45,000	600	60	3	3	
45EM-9XR/	45EM-9XR8/	45,000	347/600	60	3	4	
Pennsylvania Approved Models		See special parts list following the main parts list.					
X-Ray Models (EK Only)		Use parts Key No. 2 for generator parts (alternator and exciter).					

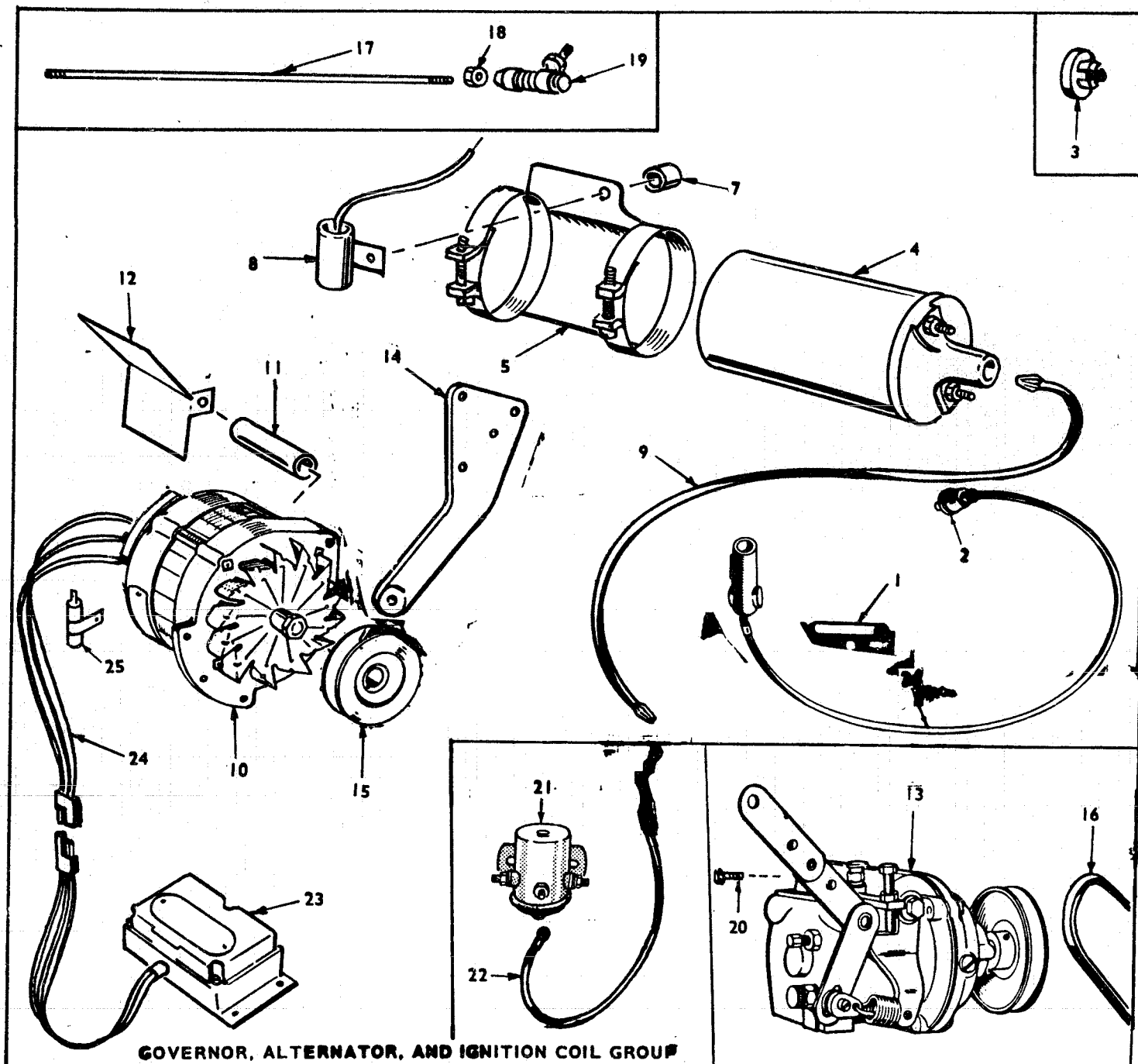
* - The Specification Letter advances (A to B, B to C, etc.) with manufacturing changes.

** - U designates unity power factor.

GASOLINE FUEL SYSTEM AND ANTI-DIESELING GROUP

REF. NO.	PART NO.	QTY. USED	PART DESCRIPTIONS
1	*CARBURETOR (Zenith #28B10)		
	141C575	1	Key 1
	141C627	1	Key 2
2	145A120	1	Gasket, Carb. Mtg.
3	502-2	1	Elbow, Fuel Pump Outlet
4	148B593	1	Adapter, Carburetor
5	154A133	2	Gasket, Carb. Adapter
6	520A237	2	Stud, Carb. Mounting
7	520A434	2	Stud, Carb. Adapter Mtg.
8	104A91	2	Nut, Carb. Mounting
9	149C1052	1	Line, Fuel Pump to Carb.
10	145C182	1	Bracket, Anti-Dieseling Cont.
11	307B259	1	Solenoid, Anti-Dieseling
12	145A164	1	Extension, Solenoid Arm
13	142-113	1	Swivel, Choke Lever
14	516-59	1	Pin, Cotter
15	145A166	1	Link, Throttle
16	145A165	2	Stop, Throttle
17	145A163	1	Arm, Override
18	145A158	1	Spring, Throttle
19	150A96	1	Stud, Gov. Adjusting
20	150A638	1	Joint, Ball
21	516-86	1	Pin, Roll
22	309A155	1	Micro Switch
23	309P133	1	Actuator
24	309A131	1	Bracket, Micro Switch
25	309A132	1	Cam, Micro Switch
26	803-2	2	Screw, Socket Head
27	140C261	1	Cleaner, Air
28	123A910	1	Valve, Breather
29	123P911	1	Adapter, Breather - Prior to Serial # 045915
29A	123A1044	1	Adapter, Breather - Begin Serial # 045915
30	503-119	1	Hose, Breather
31	503-131	2	Clamp, Hose
32	505A11	2	Elbow, Street
33	505A10	2	Nipple, Half
34	504-7	1	Valve, Shut-off - Carb. Inlet
35	501A125	1	Line, Fuel to Pump
36	503-446	1	Clamp, Fuel Line
38	505-38	1	Elbow, 90° (Breather)
39	505-71	1	Nipple (Breather)





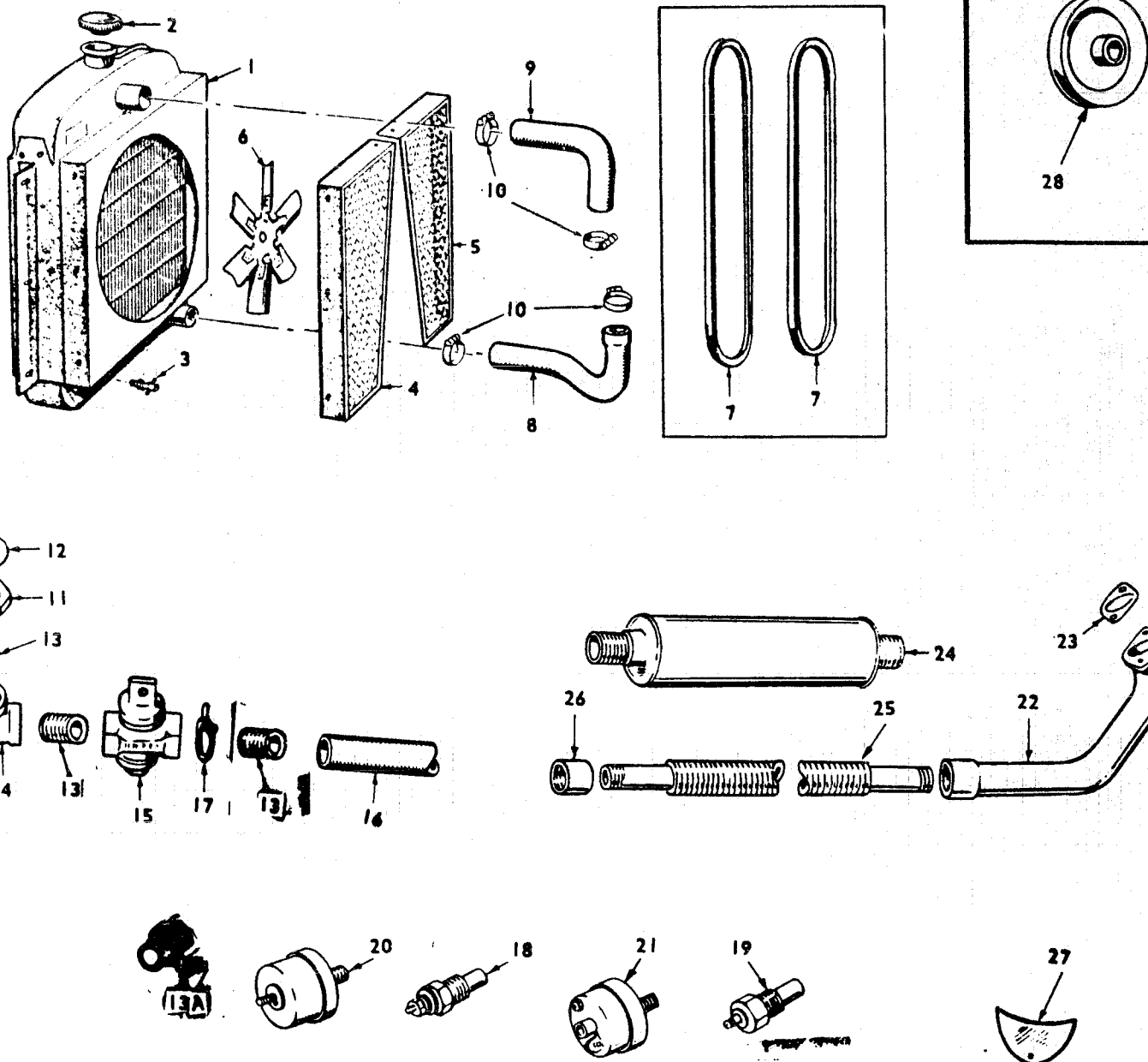
GOVERNOR, ALTERNATOR, AND IGNITION COIL GROUP

REF. NO.	PART NO.	QTY. USED	PART DESCRIPTIONS
1	314-6	1	Suppressor, Distributor
2	160A558	6	Nipple, Spark Plug
3	517-43	1	Plug, Dist. Vac. Advance
4	166B278	1	Coil, Ignition
5	160B1045	1	Bracket, Coil
5A	166A286	1	Screw, Coil Bracket
7	301A663	1	Spacer (Used on Early Models Only)
8	312A58	2	Condenser, (1) Coil, (1) Alter.
9	167A1290	1	Cable, Coil to Dist.
10	191P543	1	**Alternator (Motorola #70D44068A)
11	191A571	1	Spacer, Alternator Mtg.
12	191B578	1	Heat Shield, Alternator
13	151P312	1	*Governor

* Check Governor nameplate and order components from your nearest Hoof Products Co. dealer. Some early plants have pierce governors, order components from your nearest Pierce Governor Co. Dealer.

** - For components contact your nearest Motorola dealer or Motorola Automotive Product Inc., 9401 W. Grand Ave., Franklin Park, Illinois 60131.

REF. NO.	PART NO.	QTY. USED	PART DESCRIPTIONS
14	151P316	1	Bracket, Gov. & Alternator
15	191-623	1	Pulley, Alternator
16	511-77	1	Belt, V, (all Pierce Governors and Hoof Governors on plants with air cooled exhaust Manifold)
16	511P78	1	Belt, V, (Hoof governors on plants with water cooled exhaust manifold)
17	520A214	1	Stud, Linkage
18	115-25	1	Nut, Linkage Stud
19	150A638	1	Joint, Ball
20	801-50	1	Screw, Hex - Gov. Mtg. (3/8-24 x 1")
21	307B514	1	Solenoid, Start
22	336A1199	1	Lead, Solenoid to Starter
23	191-542	1	Regulator, Charge
24	191-544	1	Cable Alternator
25	191-545	1	Resistor, Alternator
26	CABLE, SPARK PLUG		
	167A1525	1	Cylinder #1
	167A1526	1	Cylinder #2
	167A1527	1	Cylinder #3
	167A1529	1	Cylinder #4
	167A1530	1	Cylinder #5
	167A1531	1	Cylinder #6



COOLING, OIL DRAIN, AND EXHAUST GROUP

REF. NO.	PART NO.	QTY. USED	PART DESCRIPTIONS	REF. NO.	PART NO.	QTY. USED	PART DESCRIPTIONS
1	RADIATOR			13	505-101	2	Nipple, Pipe - Oil Drain - (Early Models Used Qty. of 3)
	130D660	1	Key 1	13A	102A652	1	Adapter, Oil Drain - Late Models
	130D604	1	Key 2	14	505-39	1	Elbow, Oil Drain
2	130B449	1	Cap, Radiator	15	504-30	1	Valve, Oil Drain
3	504-28	1	Valve, Rad. Drain	16	503-484	1	Hose, Oil Drain
4	130C352	1	Guard, Fan (R.H.)	17	503-131	1	Clamp, Hose - Oil Drain
5	130C351	1	Guard, Fan (L.H.)	18	193A104	1	Element, Water Temp.
6	130C355	1	Blade, Fan	19	309A178	1	Switch, Water Hi-Temp.
7	BELT			20	193A108	1	Element, Oil Pressure
	511P75	1	Fan	21	309B64	1	Switch, Low Oil Pressure
	511P74	1	Water Pump	22	155B921	1	Tube, Exhaust
8	503P490	1	Hose, Lower - Rad.	23	155A923	1	Gasket, Exhaust Tube
9	503P491	1	Hose, Upper - Rad.	24	155B456	1	Muffler
10	503-365	4	Clamp, Hose	25	155B467	1	Tube, Exh. Flexible
11	145A67	1	Nut, Lock - Oil Drain	26	505-32	1	Coupling, Exh. Tube
12	502-367	1	Seal, Oil Drain - Early Models	27	191A581	1	Cover, Starter Hole
				28	512A51	1	Pulley, Water Pump

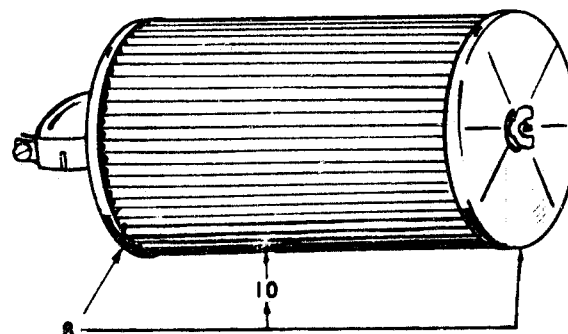
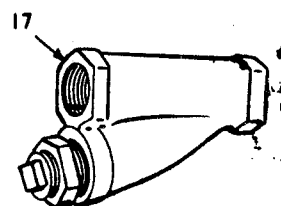
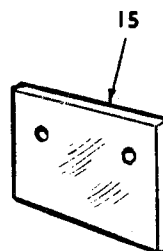
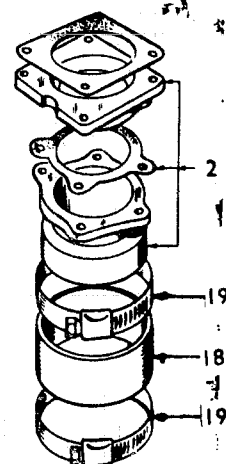
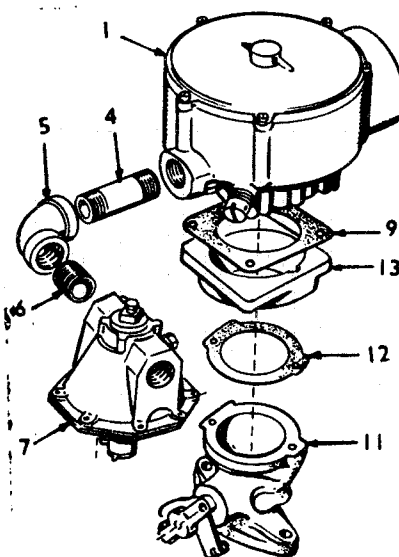
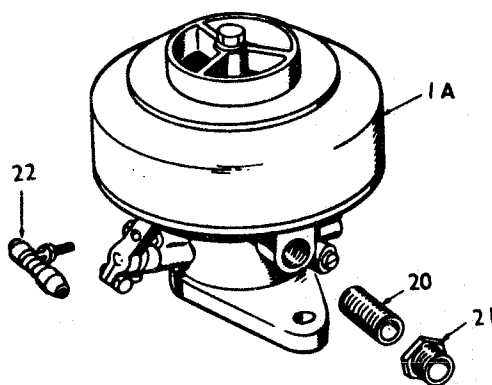
ENGINE REPLACEMENT - Furnish complete Model, Spec and Serial Number from ONAN Nameplate.

GAS AND GAS-GASOLINE FUEL SYSTEM GROUP
(Optional Equipment)

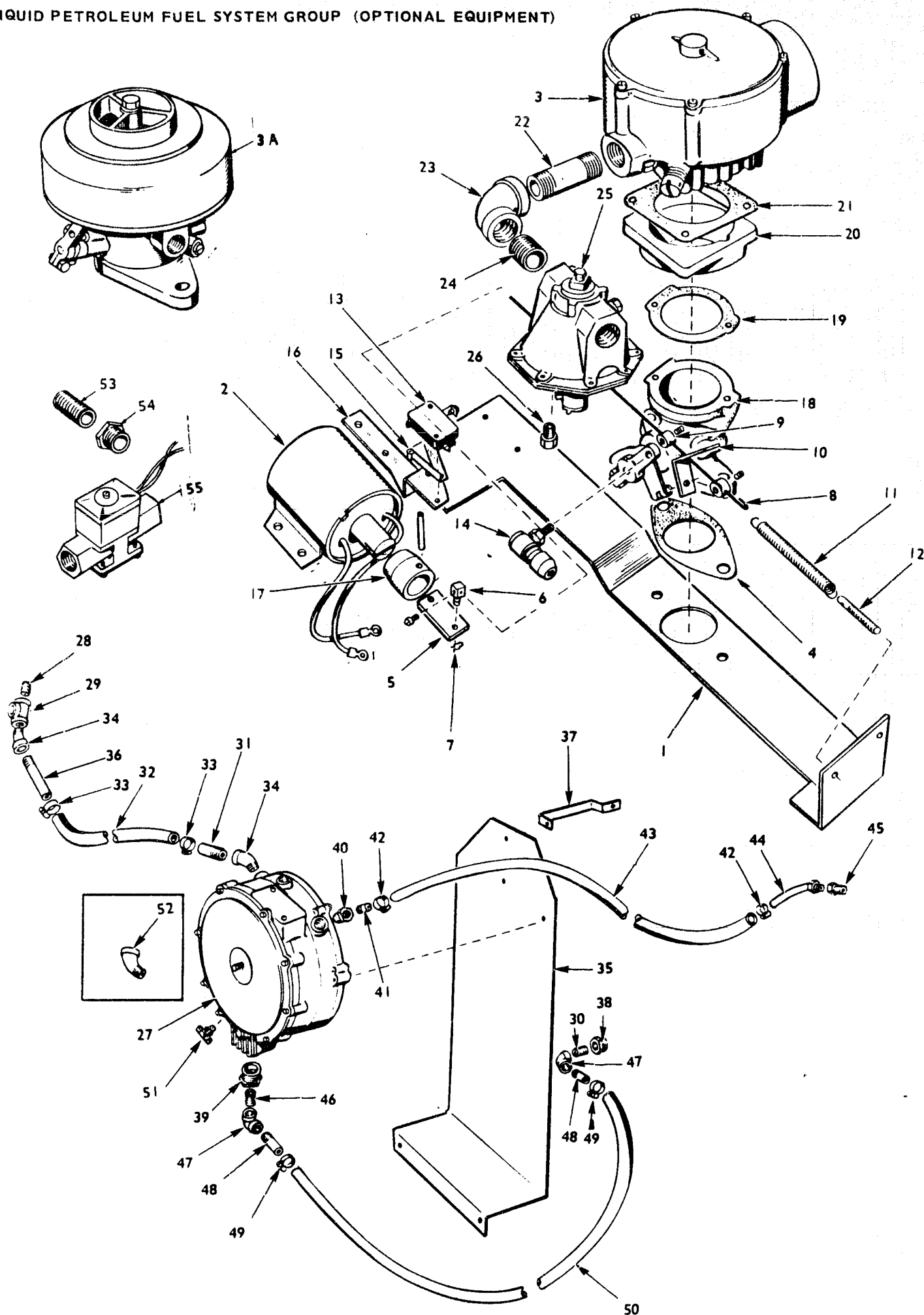
REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION
1	148P598	1	**Carburetor (Mixer), Gas-Gasoline Plants (Gas Only Plants Prior to Serial # 045915)(Impco # 200)
1A	148C643	1	**Carburetor (Mixer), Gas Only Plants - Begin Serial # 045915 (Impco # 125-29)
2	148P628	1	Adapter, Carb. - Gas-Gasoline Plants (Gas Only Plants Prior to Serial # 045915)
4	505-84	1	Nipple, Gas Reg. (3/4 x 2 1/2") Gas-Gasoline Plants (Gas Only Plants Prior to Serial # 045915)
5	505-132	1	Elbow, Gas Reg. (3/4" x 90°) Gas-Gasoline Plants (Gas Only Plants Prior to Serial # 045915)
6	505-102	1	Nipple, Gas Reg. (3/4 x 1-3/8") Gas-Gasoline Plants (Gas Only Plants Prior to Serial # 045915)
7	148P597	1	Regulator, Gas
8	140P851	1	Cleaner, Air - Gas-Gasoline Plants (Gas Only Plants Prior to Serial # 045915)
9	*	1	Gasket, Carb. Adapter to Carb. - Gas-Gasoline Plants (Gas Only Plants Prior to Serial # 045915)
10	140-871	1	Element, Air Cleaner - Gas-Gasoline Plants (Gas Only Plants Prior to Serial # 045915)
11	141-585	1	Body, Throttle - Gas Only Plants Prior to Serial # 045915
12	148A198	1	Gasket, Throttle Body - Gas Only Plants Prior to Serial # 045915
13	148B595	1	Adapter, Body to Carburetor - Gas Only Plants Prior to Serial # 045915
15	149A638	1	Cover, Fuel Pump Hole - Gas Only Plants
17	149P624	1	Strainer, Fuel
18	503-542	1	Hose, Adapter - Gas-Gasoline Plants (Gas Only Plants Prior to Serial # 045915)
19	503-465	2	Clamp, Adapter Hose - Gas-Gasoline Plants (Gas Only Plants Prior to Serial # 045915)
20	505-100	1	Nipple (1/2 x 1-1/8") Gas Only Plants - Begin Serial # 045915
21	505-21	1	Bushing, Reducer (3/4 to 1/2") Gas Only Plants - Begin Serial # 045915
22	150A638	1	Joint, Ball - Gas Only Plants - Begin Serial # 045915

* Order by description, giving complete Model, Spec and Serial Number.

** For components contact your nearest Impco Dealer or Impco Div., 16916 Gridley Place, Cevitos, California 46011.



LIQUID PETROLEUM FUEL SYSTEM GROUP (OPTIONAL EQUIPMENT)

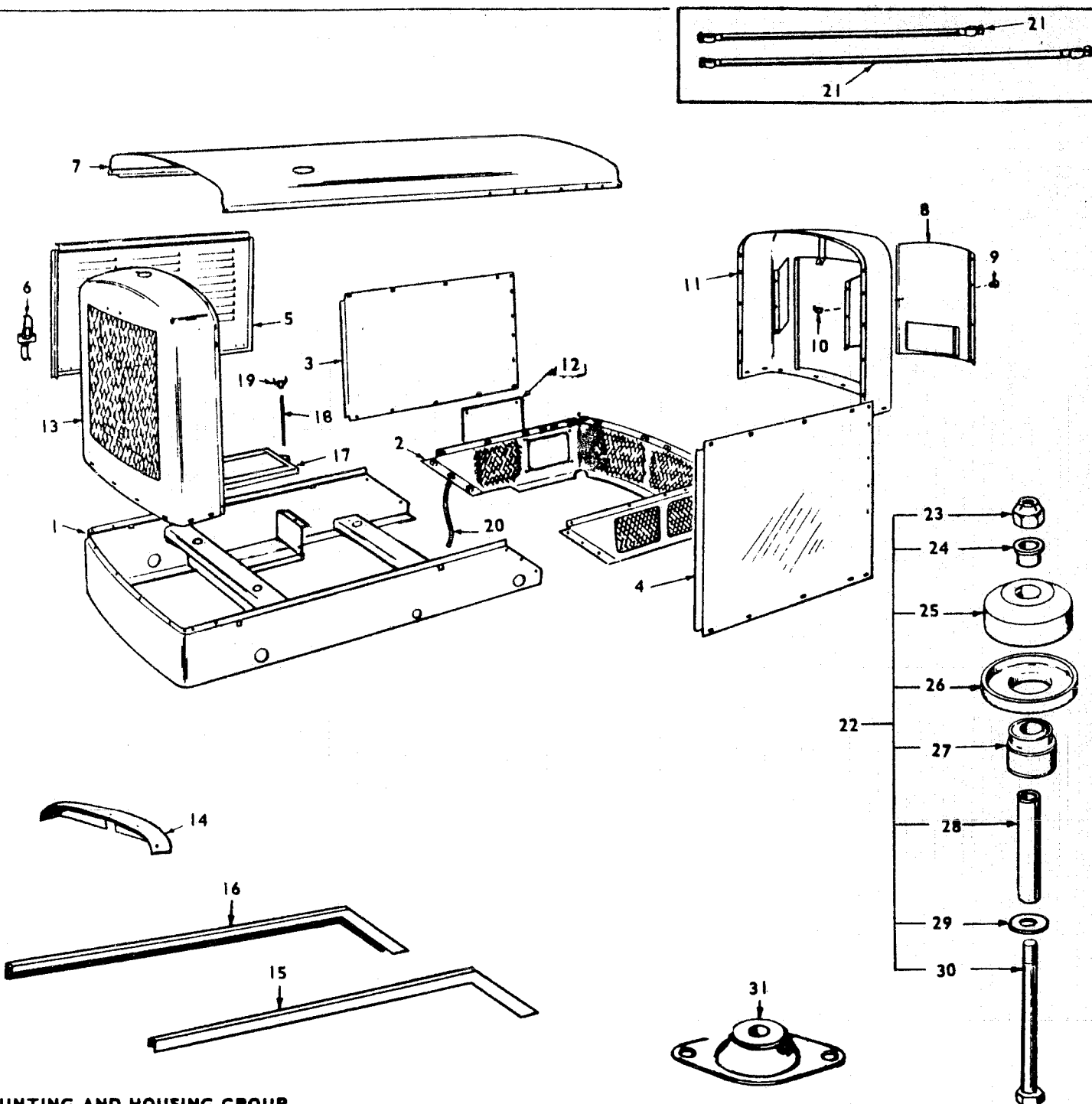


LIQUID PETROLEUM FUEL SYSTEM GROUP (OPTIONAL EQUIPMENT)

REF. NO.	PART NO.	QTY. USED	PART DESCRIPTIONS	REF. NO.	PART NO.	QTY. USED	PART DESCRIPTIONS
1	145C182	1	Bracket, Sol. & Carb. Mtg. - Prior to Serial #045915	25	148A637	1	Regulator, Gas - Primary - LPG Vapor Only - Beginning Serial #045915
2	307B259	1	Solenoid, Anti Dieseling - Prior to Serial #045915	26	148A107	1	Vent, Atmospheric - Primary Reg. - Prior to Serial #045915
3	148P598	1	**Carburetor - Prior to Serial #045915 (Impco #200)	27	148C625	1	Converter, LPG
3A	148C643	1	**Carburetor - Begin Serial #045915 (Impco #125-19)	28	505-101	2	Nipple (3/8 x 1)
4	145A120	1	Gasket, Throttle Body to Brkt. - Prior to Serial #045915	29	505-60	1	Tie (3/8")
5	145A164	1	Arm, Solenoid Extension - Prior to Serial #045915	30	505-100	1	Nipple (1/2 x 1-1/8")
6	152A155	1	Swivel, Choke Link - Prior to Serial #045915	31	505-135	1	Nipple, Half (3/8")
7	516-59	1	Pin, Cotter - Solenoid - Prior to Serial #045915	32		1	Hose (11" of Bulk Hose #503-386)
8	145A166	1	Link, Sol. to Throttle - Prior to Serial #045915	33	503-183	2	Clamp, Hose (11/16 to 1-1/16")
9	145A165	2	Stop, Throttle - Prior to Serial #045915	34	505-119	2	Elbow, Street (3/8 x 45°)
10	145A163	1	Arm, Throttle - Prior to Serial #045915	35	148B603	1	Bracket, Converter Mtg.
11	145A158	1	Spring, Throttle - Prior to Serial #045915	36	505-125	1	Nipple, Pipe (3/8 x 6")
12	150A96	1	Stud, Gov. Spd. Adj. - Prior to Serial #045915	37	148A604	1	Brace, Converter Mtg. Brkt.
13	309A155	1	Switch, Micro - Prior to Serial #045915	38	505-21	1	Bushing, Red. (3/4 x 1/2")
14	150A638	1	Joint, Ball - Prior to Serial #045915	39	505-129	1	Bushing, Red. (1 x 3/4")
15	309P133	1	Actuator - Prior to Serial #045915	40	505-17	1	Bushing, Red. 3/8 x 1/4")
16	309A131	1	Bracket, Micro Switch - Prior to Serial #045915	41	505-10	1	Nipple, Half (1/4 x 1")
17	309A132	1	Cam, Solenoid - Prior to Serial #045915	42	503-32	2	Clamp, Hose (7/8")
18	141-585	1	Body Assy., Throttle - Prior to Serial #045915	43		1	Hose (12" of Bulk #503-110) Line
19	148A198	1	Gasket, Throttle Body - Prior to Serial #045915	44	130A678	1	Connector
20	148B595	1	Adapter, Body to Carburetor - Prior to Serial #045915	45	502-103	1	Nipple, Pipe (3/4 x 1-3/8")
21	*	1	Gasket, Adapter to Carburetor - Prior to Serial #045915	46	505-102	1	Elbow, Pipe (3/4 x 90°)
22	505-84	1	Nipple, Carb. Inlet (3/4 x 2-1/2") - Prior to Serial #045915	47	505-132	2	Nipple, Pipe (3/4 x 2") - 3 used Begin Serial #045915
23	505-132	1	Elbow, Carb. Inlet (3/4" x 90°)	48	505-324	2	Clamp, Hose (1-3/16 to 1-1/2")
24	505-102	1	Nipple, Carb. Inlet to Primary Reg. (3/4 x 1") - 2 used on LPG Vapor Beginning Serial #045915	49	503-189	2	Hose (29" of Bulk Hose #503-249)
				50		1	Valve, Drain
				51	504-5	1	Elbow, Street (1/4 x 90°)
				52	505-11	1	Nipple (1/2 x 1-1/8") - Begin Serial #045915
				53	505-100	1	Bushing, Reducer (3/4 x 1/2") - Begin Serial #045915
				54	505-21	1	Valve, Solenoid - Begin Serial #045915
				55	307P312	1	

* Refer to factory, giving complete Model, Spec and Serial Numbers.

** For components contact your nearest Impco Dealer or Impco Div., 16916 Gridley Place, Cerritos, California, 46011.

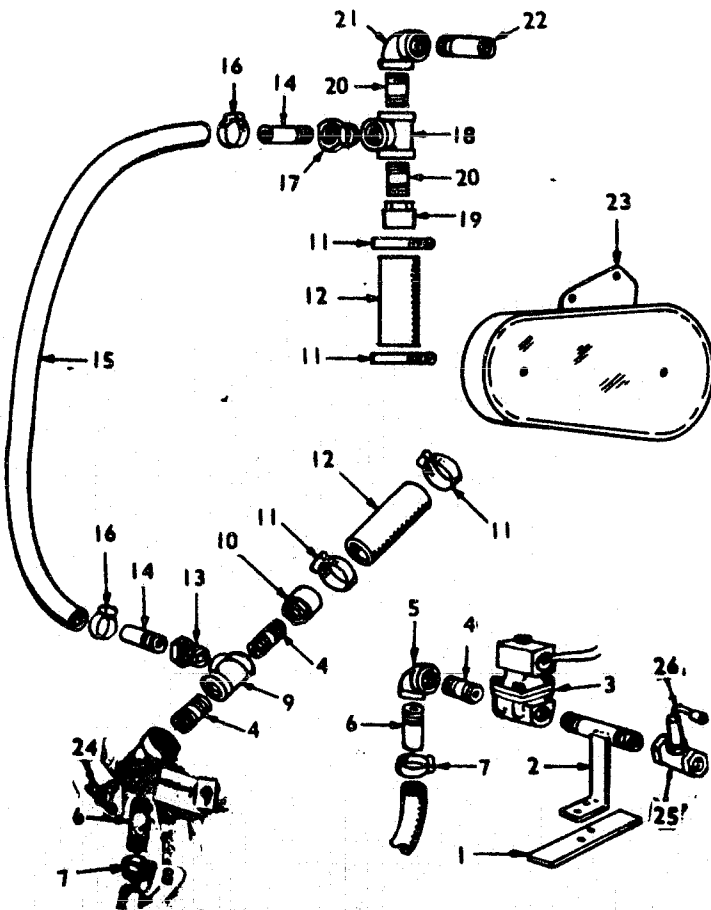


MOUNTING AND HOUSING GROUP

REF. NO.	PART NO.	QTY. USED	PART DESCRIPTIONS
1	403D749	1	Chassis, Front
2	403D697	1	Chassis, Rear (Housed)
3	405C1378	1	Panel, Left Side (Housed)
4	405C1379	1	Panel, Right Side (Housed)
5	405C1383	2	Panel, Door Side (Housed)
6	406A105	4	Clamp, Door (Housed)
7	405D1380	1	Panel, Top (Housed)
8	405B932	1	Panel, Rear Door (Housed)
9	406-2	1	Knob, Door (Housed)
10	406A88	1	Catch, Door (Housed)
11	405D1381	1	Panel, Rear (Housed)
12	403A373	1	Panel, Chassis (Housed)
13	405D1382	1	Panel, Front
14	405C1409	1	Extension Rad. Hood (Unhdsd.)
15	403C702	1	Trim, Chassis - R.H. (Unhdsd.)
16	403C703	1	Trim, Chassis - L.H. (Unhdsd.)
17	416B338	1	Frame, Battery Hold-down

REF. NO.	PART NO.	QTY. USED	PART DESCRIPTIONS
18	520A663	2	Stud, Battery Hold-down
19	865-7	2	Wing Nut, Battery Hold-down
20	336A476	1	Cable, Ground
21	CABLE, BATTERY		
	416A49	1	14" Long
	416A18	1	17" Long
22	402A338	2	Mounting Assembly, Engine End - Includes Parts Marked*
23	870-68	2	*Nut, Huglock (7/16-20)
24	402A337	2	*Spacer, Engine Mount
25	402A10	2	*Mount, Rubber (Upper)
26	402A12	2	*Cup, Metal
27	402A11	2	*Mount, Rubber (Lower)
28	403A633	2	*Spacer, Mount
29	526-141	2	*Washer, Flat
30	801-81	2	*Cap Screw, Hex
31	402A209	2	Mount, Vibration, Gen. End

CITY WATER COOLING GROUP (Without Heat Exchanger and Water Cooled Manifold) - OPTIONAL EQUIPMENT

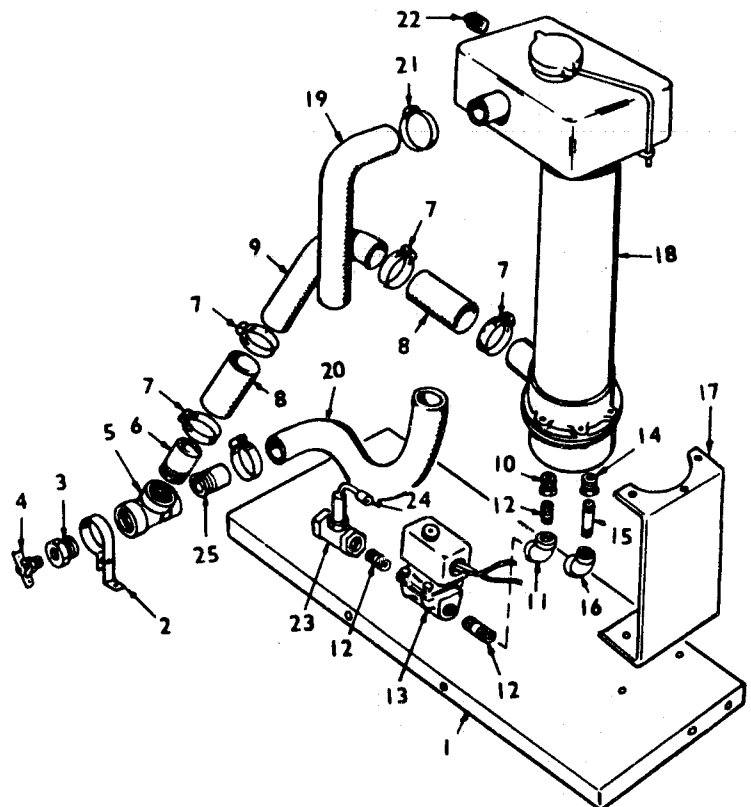


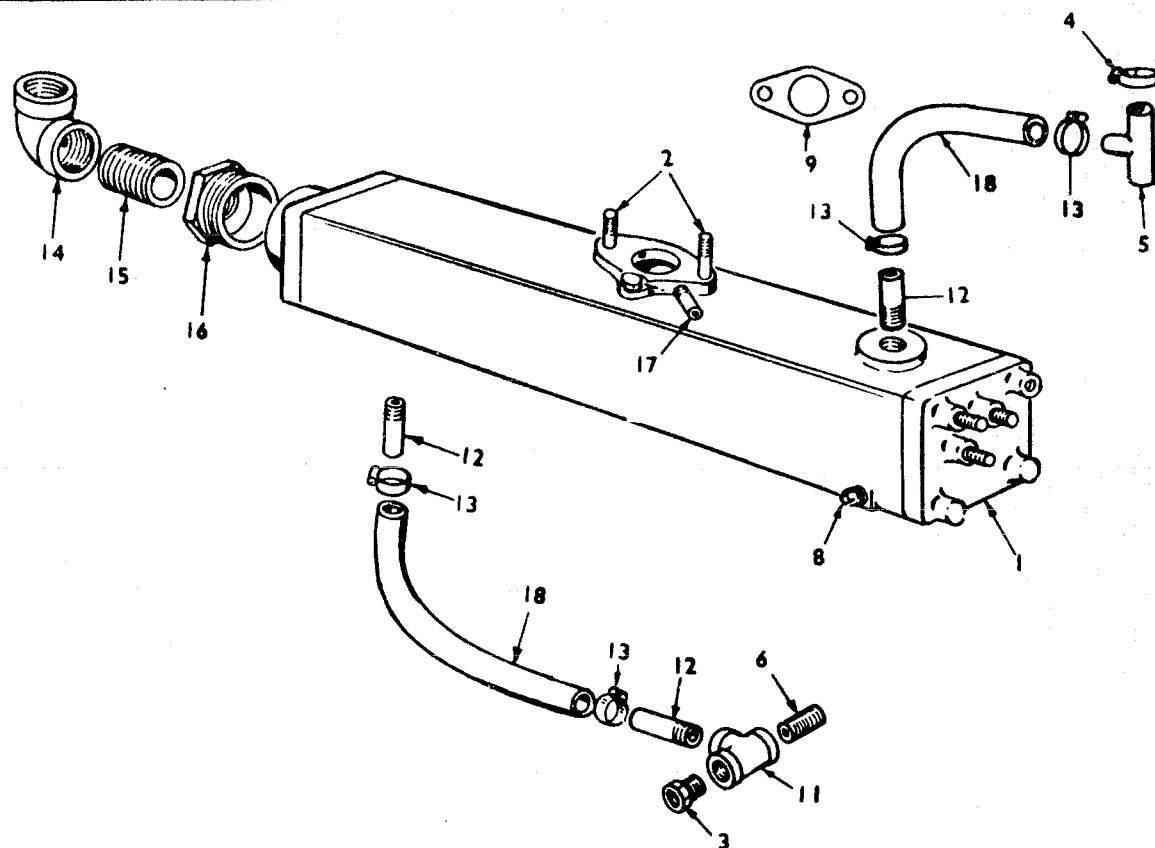
REF. NO.	PART NO.	QTY. USED	PART DESCRIPTIONS
1	130C499	1	Backplate, Nipple to Bracket
2	110A526	1	Nipple & Bracket Assy.
3	307-833	1	Valve, Water
4	505-100	3	Nipple, Pipe-Close (1/2")
5	505-40	1	Elbow, Pipe (1/2" x 90°)
6	505A185	2	Nipple, Half (1/2 x 1-1/2")
7	503-189	2	Clamp, Hose
8		1	Hose (11" Piece of Bulk Hose # 503PI91)
9	505-108	2	Tee (1/2")
10	110A576	1	Adapter
11	503-365	4	Clamp, Hose
12		2	Hose (3" Piece of Bulk Hose # 503-356)
13	505-18	1	Bushing, Pipe-Reducer (1/2 x 1/4")
14	505-10	2	Nipple, Half (1/4 x 1")
15		1	Hose (30" Piece of Bulk Hose # 503PI10)
16	503P32	2	Clamp, Hose
17	505-20	1	Bushing, Reducer (3/4 x 1/4")
18	505-166	1	Tee, Pipe (3/4")
19	110A1543	1	Adapter
20	505-102	2	Nipple, Pipe-Close (3/4")
21	505-132	1	Elbow, Pipe (3/4 x 90°)
22	505A324	1	Nipple, Half (3/4 x 2")
23	130B782	1	Guard, Belt (Unhoused Plants)
24	504-3	1	Valve, Drain
25	504-19	1	Valve, Lockshield
26	504-20	1	Key, Lockshield Valve

HEAT EXCHANGER GROUP - OPTIONAL EQUIPMENT (EARLY MODELS)

NOTE: See Separate Group for Late Models.

REF. NO.	PART NO.	QTY. USED	PART DESCRIPTIONS
1	130C499	1	Base
2	130A522	1	Bracket
3	505-128	1	Bushing, Reducer (1-1/4 x 3/8")
4	504-28	1	Valve, Drain
5	505-249	1	Tee, Pipe (1-1/4")
6	505A443	1	Nipple, Half (1-1/4 x 1-1/4")
7	503P4	4	Clamp, Hose
8	503A3	3	Hose
9	130A348	1	Tube
10	505-22	1	Bushing, Reducer (1 x 1/2")
11	505-40	1	Elbow, Pipe (1/2" x 90°)
12	505-100	3	Nipple, Pipe-Close (1/2")
13	307A833	1	Valve, Water
14	505-129	1	Bushing, Reducer (1 x 3/4")
15	505-84	1	Nipple, Pipe (3/4 x 2-1/2")
16	505-132	1	Elbow (3/4" x 90°)
17	130C642	1	Support
18	130C505	1	Exchanger, Heat
19	503B332	1	Hose
20	503P490	1	Hose
21	503P365	4	Clamp, Hose
22	505-130	1	Plug, Pipe (3/4")
23	504-19	1	Valve, Lockshield
24	504-20	1	Key, Lockshield Valve
25	505-384	1	Nipple, Half (1-1/4 x 2")

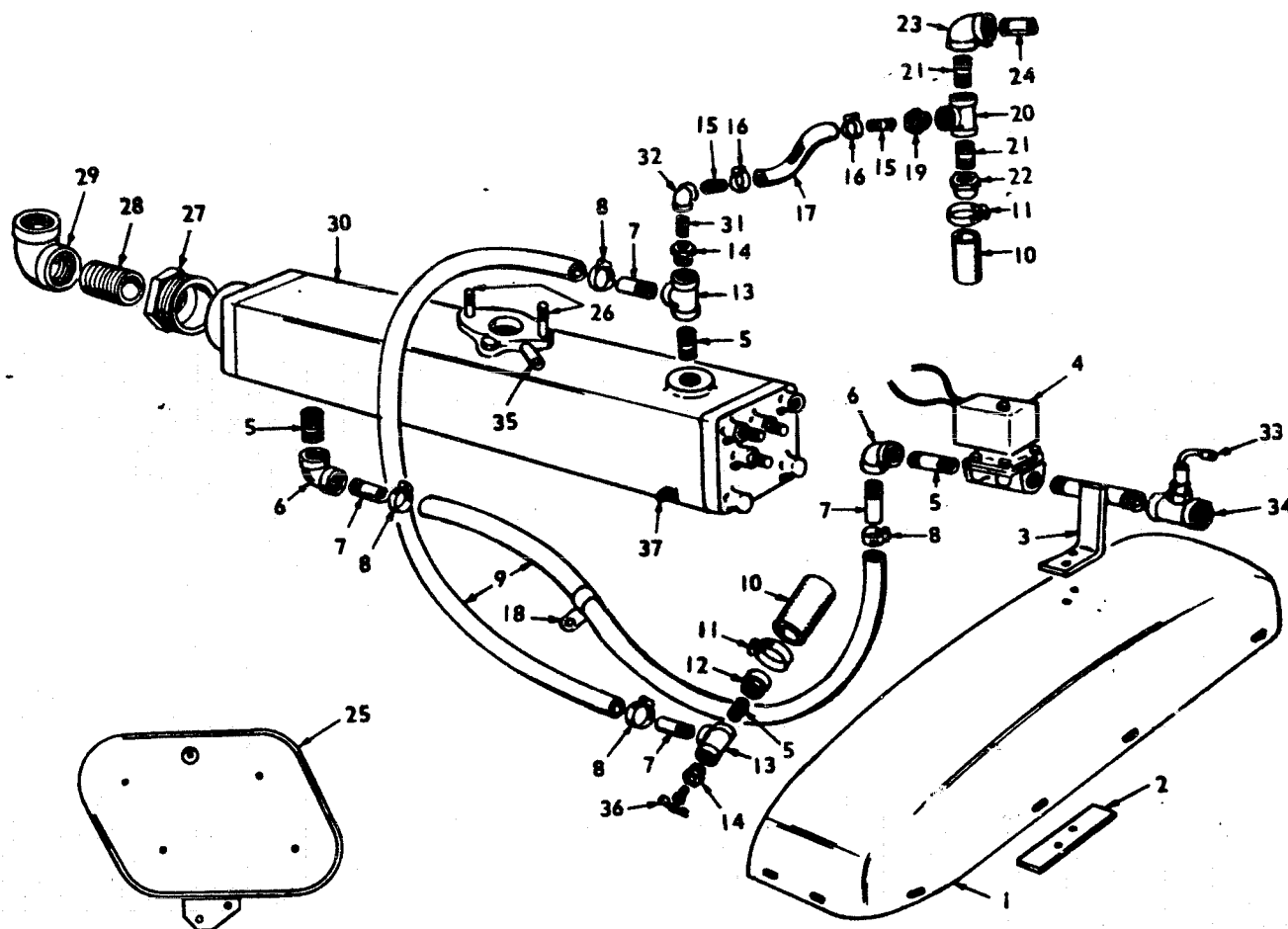




WATER COOLED MANIFOLD GROUP (Radiator Cooled Plant) - OPTIONAL EQUIPMENT

REF. NO.	PART NO.	QTY. USED	PART DESCRIPTIONS
1	154PI062	1	Manifold, Water Cooled
2	520A311	2	Stud, Carburetor Mtg. to Manifold
3	505-369	1	Bushing, Reducer (1/2 x 1/4 inch)
4	503-269	2	Clamp, Radiator Hose
5	505-517	1	Adapter, Hose
6	505-106	1	Nipple, Pipe (1/2 x 1-1/2 inch)
8	505-57	1	Plug, Pipe (1/8 inch)
9	145A120	1	Gasket, Carburetor
11	505-108	1	Tee, Pipe (1/2 inch)
12	505-185	3	Nipple, Pipe (1/2 x 1-1/2 inch)
13	503-189	4	Clamp, Hose
14	505-175	1	Elbow, Exhaust (2 inch x 90 degrees)

REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION
15	505-172	1	Nipple, Exhaust (2 x 2 inch)
16	505-207	1	Bushing, Reducer - Exhaust (2-1/2 x 2 inch)
17	505-271	1	Nipple, Pipe (1/4 x 3-1/2 inch)
18		1	Hose (28 inch Piece of Bulk Hose #503-191)
	511P78	1	Belt, Governor
	520A515	1	Link, Governor
	301B2222	1	Backplate, Control
	301A458	4	Spacer, Control Backplate
	GASKET, EXHAUST MANIFOLD MOUNTING		
	154PI296	1	Rear
	154PI297	1	Center
	154PI298	1	Front
	154PI299	2	Gasket, Manifold End Cap



CITY WATER COOLING GROUP (With Water Cooled Manifold) - UNHOUSED PLANTS - OPTIONAL EQUIPMENT

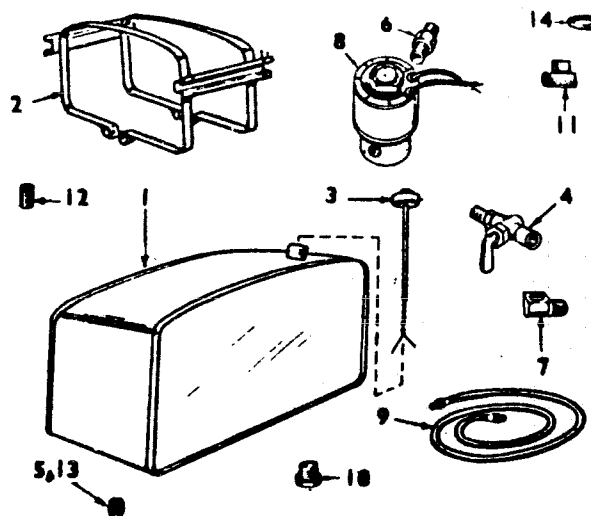
REF. NO.	PART NO.	QTY. USED	PART DESCRIPTIONS
1	403C384	1	Cover, Chassis
2	154A525	1	Backplate
3	110A526	1	Nipple & Bracket
4	307A833	1	Valve, Water
5	505-100	4	Nipple, Pipe-Close (1/2")
6	505-40	2	Elbow, Pipe (1/2" x 90°)
7	505A185	4	Nipple, Half (1/2" x 1-1/2")
8	503-189	4	Clamp, Hose
9		As Req.	Hose (63" of Bulk Hose # 503P191)
10		2	Hose (3" Piece of Bulk Hose # 503-356)
11	503-365	4	Clamp, Hose
12	110A576	1	Adapter
13	505-108	2	Tee, Pipe (1/2")
14	505-18	2	Bushing, Reducer (1/2" x 1/4")
15	505A10	2	Nipple, Half (1/4" x 1")
16	503P32	2	Clamp, Hose
17		1	Hose (14" Piece of Bulk Hose # 503P110)
18	148A274	1	Bracket
19	505-20	1	Bushing, Reducer (3/4" x 1/4")

REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION
20	505-166	1	Tee, Pipe (3/4")
21	505-102	2	Nipple, Pipe-Close (3/4")
22	110A1543	1	Adapter
23	505-132	1	Elbow, Pipe (3/4")
24	505A324	1	Nipple, Pipe-Half (3/4")
25	130C782	1	Guard, Belt
26	520A311	2	Stud, Carb. Mtg. to Manifold
27	505-207	1	Bushing, Reducer (2 1/2" x 2")
28	505-172	1	Nipple, Close (2" x 2")
29	505-201	1	Elbow, Street (2" x 90°)
30	154P1062	1	Manifold, Water Cooled
31	505-99	1	Nipple, Pipe-Close (1/4")
32	505-38	1	Elbow, Pipe (1/4" x 90°)
33	504-20	1	Key, Lockshield
34	504-19	1	Valve, Lockshield
35	505-271	1	Nipple, Pipe (1/4" x 3 1/2")
36	504-3	1	Valve, Drain
37	505-57	1	Plug, Pipe (1/8")
	301B2222	1	Backplate, Control
	301A458	4	Spacer, Control
	520A515	1	Stud, Gov. Linkage
	511P78	1	Belt, Governor

GASKET, EXHAUST MANIFOLD MOUNTING

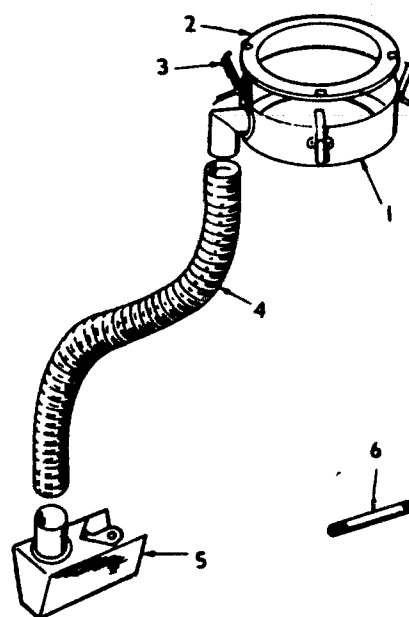
154P1296	1	Rear
154P1297	1	Center
154P1298	1	Front
154P1299	1	Gasket, Manifold End Cap

REF. NO.	PART NO.	QTY. USED	PART DESCRIPTIONS
1	159D490	1	Tank, Fuel
2	159D489	1	Strap, Fuel Tank
3	159B512	1	Cap and Indicator
4	504-4	1	Valve, Shut-off
5	505-57	1	Plug, pipe 1/8"
6	502-82	1	Nipple, Hex
7	502-2	1	Elbow, Inv. Male
8	307P565	1	Valve, Solenoid-Fuel
9	501B10	1	Line, Flex Fuel (42")
10	502-3	1	Connector, Inv. Male
11	505-59	1	Tee, 1/8"
12	505-98	1	Nipple, 1/8 x 3/4"
13	505-274	1	Plug, 1/8"
14	159P751	1	Gasket, Cap & Indicator



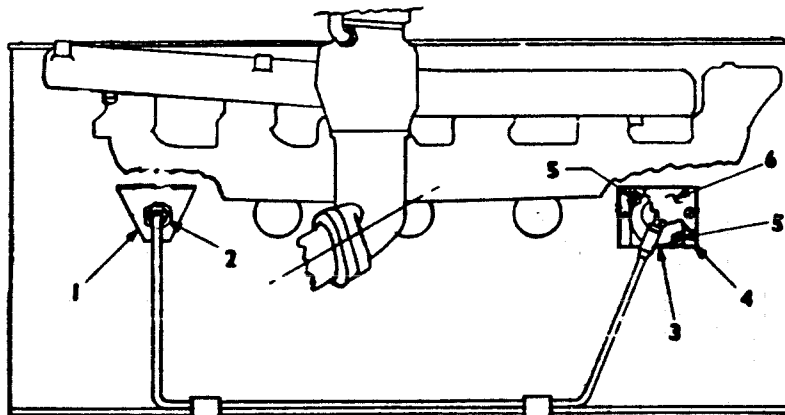
MOUNTED FUEL TANK GROUP (Optional Equipment)

REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION
1	133C201	1	Duct, Carburetor Heater
2	133B202	1	Ring, Carburetor Heater
3	406A105	3	Fastener
4		1	Hose (12" of Bulk Hose #503P151)
5	133C203	1	Adapter, Carburetor Air Heater
6	505-217	1	Nipple (1/4 x 4-1/2")



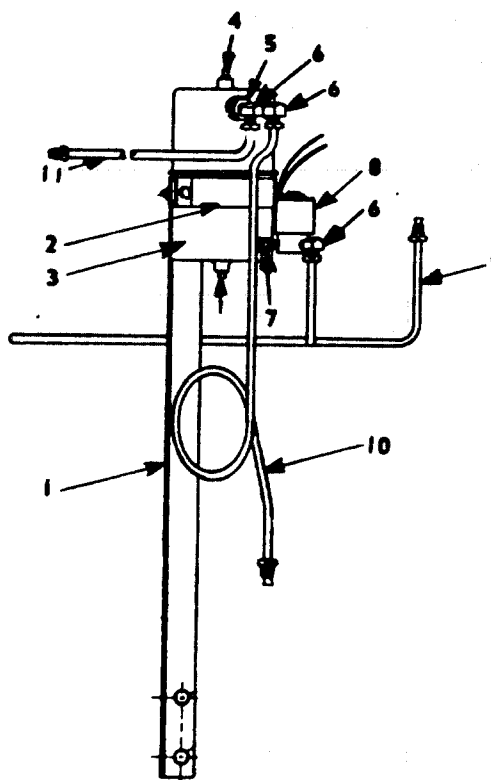
AIR HEATER GROUP (OPTIONAL EQUIPMENT)

REF. NO.	PART NO.	QTY. USED	PART DESCRIPTIONS
1	333A117	1	Shield, Heat
2	333P118	1	Heater, Engine Water
3	309P29	1	Switch, Thermostat
4	333A12	1	Box, Therm. Switch
5	520A446	2	Stud, Therm. Switch Mtg.
6	333A13	1	Cover, Therm. Switch Box

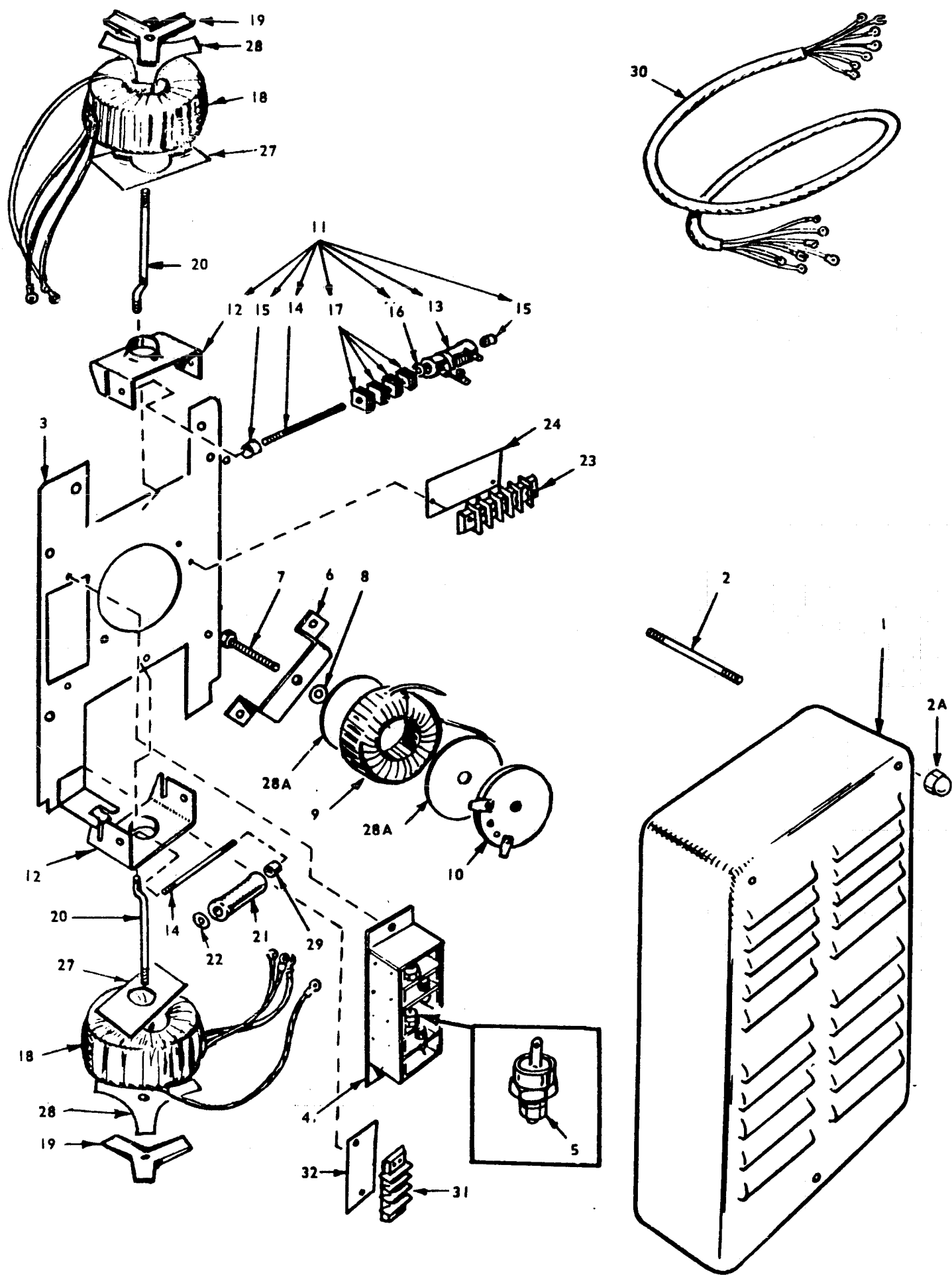


WATER JACKET HEATER GROUP (Optional Equipment)

REF. NO.	PART NO.	QTY. USED	PART DESCRIPTIONS
1	BRACKET, TANK MOUNTING		
	159B861	1	One Quart
	159B876	1	Two Quart
2	CLAMP, TANK MOUNTING		
	159A680	1	One Quart
	159A875	1	Two Quart
3	TANK, RESERVOIR		
	159B294	1	One Quart
	159B746	1	Two Quart
4	505-57	2	Plug
5	159A705	1	Reducer, Restricted
6	502-2	3	Elbow, Male
7	502-82	1	Nipple, Sol. Valve to Tank
8	307P565	1	Valve, Solenoid (12-V)
9	159A859	1	Line, Fuel - Tank to Carb.
10	159A860	1	Line, Fuel - Tank to Fuel Pump
11	501A9	1	Line, Flex-Fuel



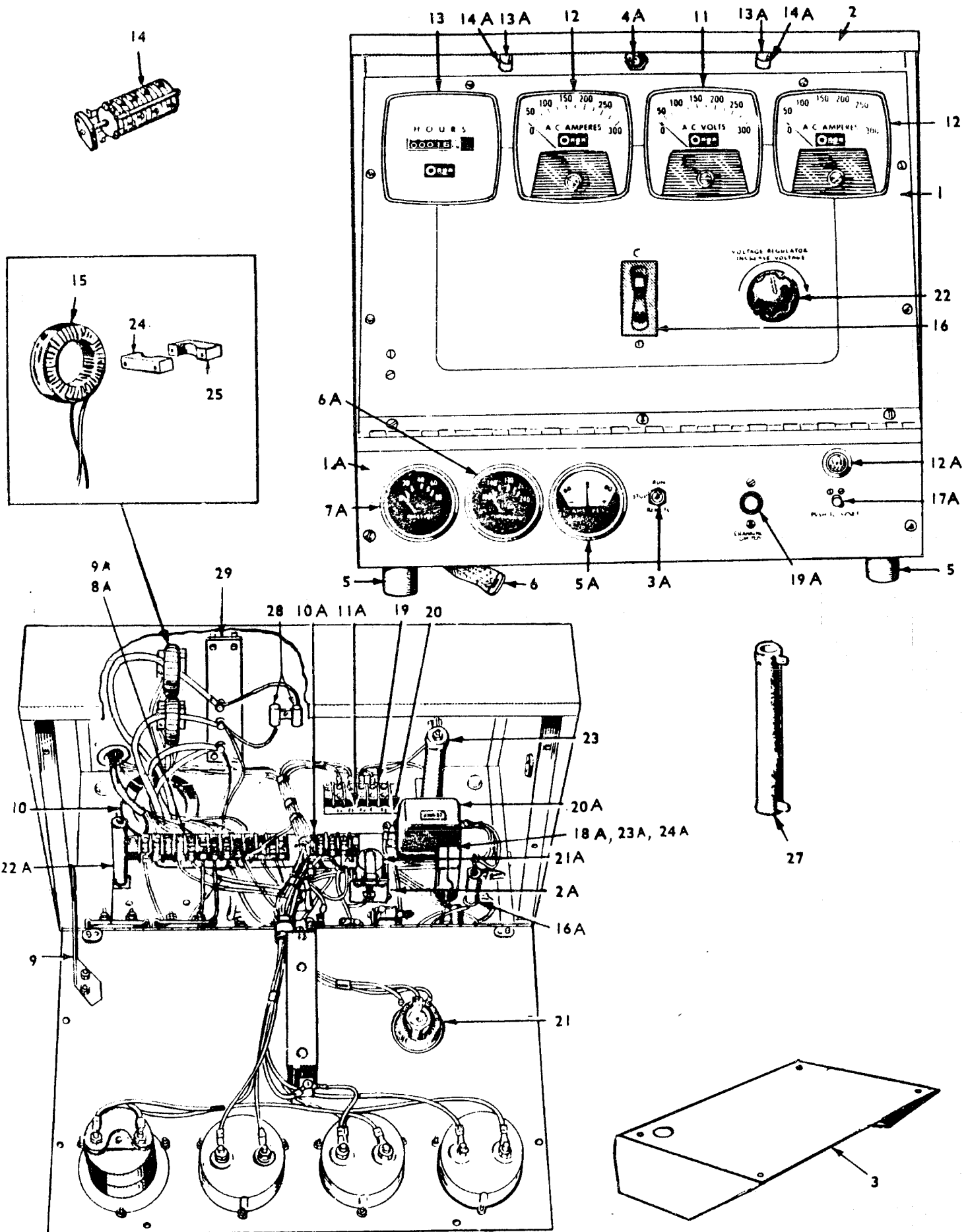
RESERVOIR (DAY) TANK GROUP (Optional Equipment)



GENERATOR GROUP (Exciter Portion)

NOTE: Parts Key 1 used 07SXINIC and 07SX5INIC. Key 2 used 102SXINIB and 102SX5INIB. Check Onan nameplate for correct Magneciter number. Select the part number column that applies to your plant.

REF. NO.	QTY. USED	PART DESCRIPTIONS	PART NUMBER			
			07SXINIC	102SXINIB	07SX5INIC	102SX5INIB
	1	Exciter Complete (Less Cover)	209-16	209-21	209-19	209-23
1	1	Cover, Exciter	234D106	234D106	234D106	234D106
2	3	Stud, Exciter Cover Mtg.	520A575	520A575	520A575	520A575
2A	3	Nut, Exciter Cover Mtg.	866-1	866-1	866-1	866-1
3	1	Panel Only, Exciter	234D105	234D105	234D105	234D105
4	1	Rectifier Assy., Power	305B200	305B212	305B200	305B212
5	4	Rectifier Only, Power (Field)	305P239	305P244	305P239	305P244
6	1	Bracket Only, Overspeed Switch	150B733	150B733	150B733	150B733
7	1	Stud & Contact Point Assy., Voltage Control Reactor Mtg.	150A772	150A772	150A772	150A772
8	2	Fibre Washer (1/4 x 3/4 x 1/16")	508-18	508-18	508-18	508-18
8	1	Fibre Washer (1/4 x 3/8 x 1/32")	508-29	508-29	508-29	508-29
9	1	Reactor, Voltage Control	315A74	315A74	315B73	315B73
10	1	Block, Terminal - Volt. Cont. Reactor	332A687	332A687	332A687	332A687
11	1	Rectifier Assy., Includes Parts Marked*	305B202	305B202	305B202	305B202
12	2	*Bracket, Gate Reactor Mtg. (1 Only in 305B202)	234B60	234B60	234B60	234B60
13	1	*Resistor, Control, Adj. (150-Ohm, 25-Watt)	304A5	304A5	304A5	304A5
14	2	*Stud, Res. & Rect. Mtg. (1 Only in 305B202)	520A579	520A579	520A579	520A579
15	2	*Spacer, Res. & Rect. to Stud	232A1473	232A1473	232A1473	232A1473
16	2	*Washer, Adj. Resistor Centering	304A14	304A14	304A14	304A14
17	4	*Rectifier, Reg. Control	305P208	305P208	305P208	305P208
18	2	Reactor, Gate	315A47	315A57	315A59	315A63
19	2	Retainer, Gate Reactor	234B62	234B62	234B62	234B62
20	2	Stud, Gate Reactor Mtg.	232A1361	232A1361	232A1361	232A1361
21	1	Resistor, Fixed (200-Ohm, 50-Watt)	304A21	304A21	304A21	304A21
22	2	Washer, Fixed Res. Centering	304A15	304A15	304A15	304A15
23	1	Block, Term. (5-Place)	332A604	332A604	332A604	332A604
24	1	Strip, Blk. Marker (5-Place)	332A678	332A678	332A678	332A678
27	2	Insulation, Gate Reactor to Mtg. Bracket	232A1547	232A1547	232A1547	232A1547
28	2	Insulation, Gate Reactor to Retainer	232A1546	232A1546	232A1546	232A1546
28A	2	Insulation, Volt. Cont. Reactor Mtg.	232A1548	232A1548	232A1548	232A1548
29	2	Spacer, Fixed Resistor to Stud	232A1474	232A1474	232A1474	232A1474
30	1	Wiring Harness	338B237	338B237	338B237	338B237
31	1	Block, Term. (4-Place)	332A537	332A537	332A537	332A537
32	1	Strip, Marker	332A686	332A686	332A686	332A686



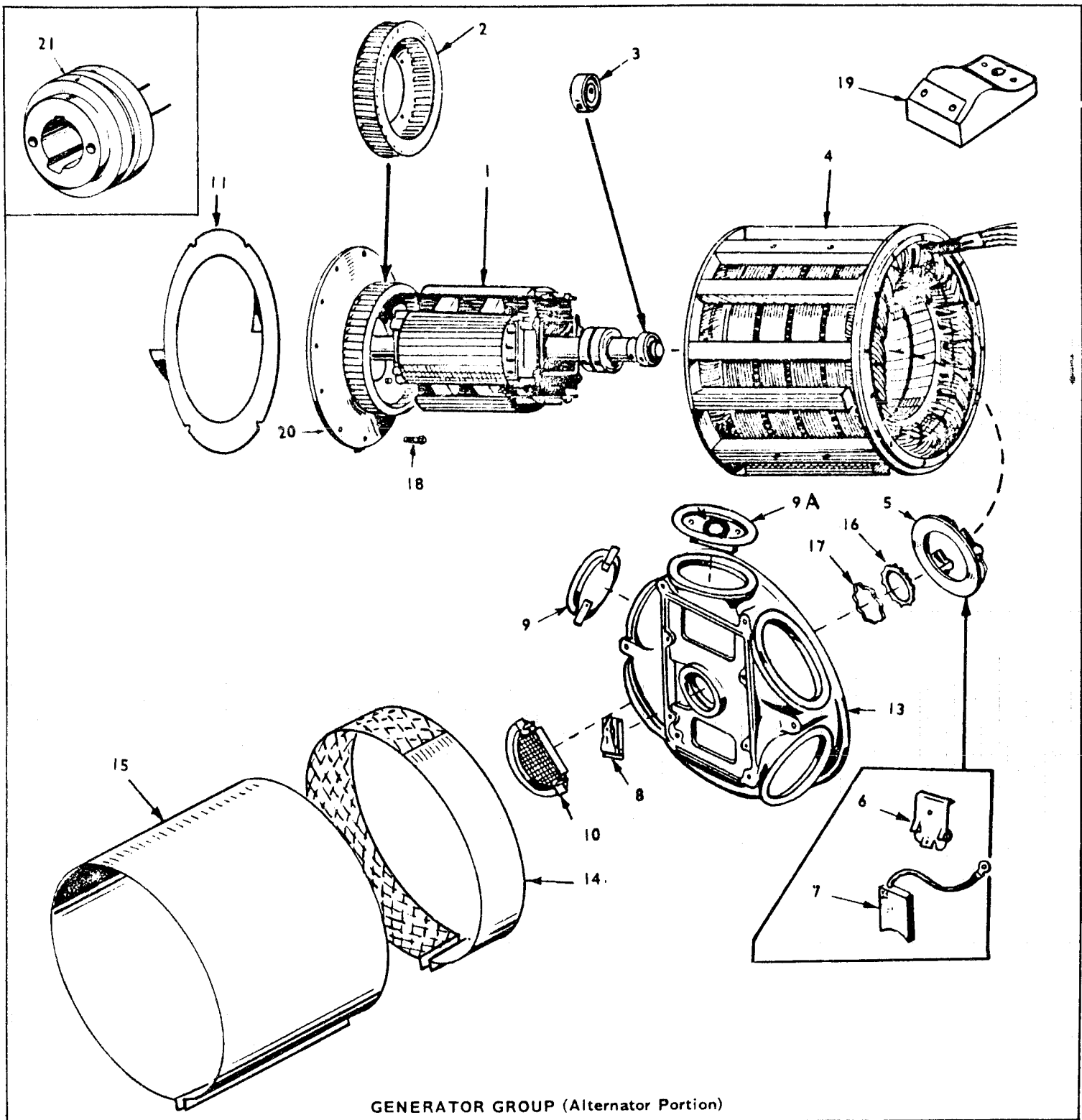
CONTROL GROUP (AC Output Portion)
CONTROL GROUP (Engine Instruments Portion)

NOTE: Unhoused plants with optional Meter Panel, use parts marked (£) as listed for Housed Plants.
CONTROL GROUP (AC Output Portion)

REF. NO.	PART NO.	QTY. USED	PART DESCRIPTIONS
1	PANEL ONLY - UPPER CONTROL		
	301C1810	1	£1-Phase - Housed Plants
	301C1814	1	£3-Phase - Housed Plants
	301C1809	1	All Unhoused Plants
2	301D2177	1	Box Only, Control
3	301B2984	1	Bracket, Cont. Box Mtg., Unhoused Plants
5	402-78	4	Mount, Rubber-Cont. Box Mtg. Unhoused Plants
6	337A44	1	Strap, Grd. - Unhoused Plants
9	301A1914	1	Bracket, Panel Stop
10	508-63	1	Grommet (For 2-3/4" Hole)
11	VOLTMETER, AC (Check Scale and Select According to Rating).		
	302P421	1	Voltmeter Scale 0-300
	302P422	1	Voltmeter Scale 0-600
	302P423	1	Voltmeter Scale 0-750
12	£AMMETER, AC - HOUSED PLANTS (Check Scale and Select According to Rating) NOTE: 1-Phase use 2.		
	302P406	1	Ammeter Scale 0-75
	302P408	1	Ammeter Scale 0-100
	302P410	1	Ammeter Scale 0-150
	302P411	1	Ammeter Scale 0-200
	302P412	1	Ammeter Scale 0-250
	302P413	1	Ammeter Scale 0-300
13	£METER, RUNNING TIME - HOUSED PLANTS		
	60-Cycle Plants		
	302P465	1	120/240-V, 1-Ph., 120/208-V 3-Ph., 120/240-V 3-Ph., 600-V 3-Ph., & 347/600-V 3-Ph.
	302P467	1	277/480-V, 3-Ph.
	50-Cycle Plants		
	302P468	1	120/240-V, 1-Ph., 120/208-V 3-Ph., 120/240-V 3-Ph. & 600-V 3-Ph., & 347/600-V 3-Ph.
	302P469	1	220/380-V 3-Ph.
	302P470	1	277/480-V 3-Ph.
14	308-22	1	Switch, Volt. & Current Sel., Housed Plants, 3-Ph.
15	£TRANSFORMER, CURRENT, HOUSED PLANTS, (Check Transformer Nameplate, Select According to Rating)		
	302B76	3	Nameplate Ratio 75/5 (Use with 0-75 AC Ammeter)
	302B78	3	Nameplate Ratio 100/5 (Use with 0-100 AC Ammeter)
	302B79	3	Nameplate Ratio 150/5 (Use with 0-150 AC Ammeter)
	302B106	3	Nameplate Ratio 200/5 (Use with 0-200 AC Ammeter) 2 Only for 1-Ph.)
	302B209	2	Nameplate Ratio 250/5 Use with 0-250 AC Ammeter
16	BREAKER, CIRCUIT		
	320B17	1	Key 1
	320B170	1	Key 2, 1-Ph. (18-Amp)
	320B2	1	Key 2, 3-Ph. (15-Amp)

CONTROL GROUP (Engine Instruments Portion)

REF. NO.	PART NO.	QTY. USED	PART DESCRIPTIONS
19	332A604	1	Block, Term. (5-Place)
20	STRIP, TERMINAL BLOCK MARKER		
	332A689	1	Marked 32,33,34,E1,E2, For 120/240-V 1-Ph., 120/208-V 3-Ph. & 120/240-V 3-Ph.
	332A690	1	Marked 32,33,34,35,36, For 277/480-V 3-Ph., 220/380-V 3-Ph. 600-V 3-Ph., & 347/600-V 3-Ph.
21	303-97	1	Rheostat, Volt. Reg.
22	303-32	1	Knob, Rheostat
23	304A479	1	Resistor, Volt. Reg.
24	302A235	3	£Clamp, Current Trans. Mtg., Inside Half (Note: Use 2 for 1-Ph.) Housed Plants
25	302A236	3	£Clamp, Current Trans. Mtg., Outside Half (Note: Use 2 for 1-Ph.) Housed Plants
27	304A536	1	£Resistor, Fixed (9000-Ohm, 50-Watt) Off Running Time Meter, 600-V 3-Ph., Hsd. Plts.
28	CONDENSER, OUTPUT TERMINAL SUPPRESSION		
	312A58	2	120/240-V 1-Ph.
	312A58	3	120/208-V 3-Ph.
	312A58	4	120/240-V 3-Ph.
	312A145	3	277/480-V 3-Ph. & 220/380-V 3-Ph.
29	332A513	1	Block, Term., Output
	301B2985	1	Cover, Lead - Gen. End
	301B2986	1	Cover, Lead - Eng. End
1A	301C2124	1	Panel Only, Lower Cont.
2A	301A1685	1	Bracket, Time Delay Relay Mounting
3A	308P138	1	Switch (Run-Stop-Remote)
4A	308-2	1	Switch, Panel Light
5A	302A61	1	Ammeter, Charge (30-0-30)
6A	193B106	1	Gage, Water Temp.
7A	193B107	1	Gage, Oil Pressure
8A	332A795	1	Block, Term. (16-Place)
9A	332A862	1	Strip, Marker (4 through 19)
10A	332A611	1	Block, Term. (3-Place)
11A	332A762	1	Strip, Marker (Remote, B+, Ground)
12A	322P69	1	Receptacle Assy., Pilot Light
13A	322P72	2	Receptacle, Panel Light
14A	322-4	3	Bulb, (2) Panel (1) Pilot
16A	304A192	1	Resistor, Fixed (3-Ohm, 10-W)
17A	307A655	1	Relay, Emergency Latch
18A	307P819	1	Relay, Start-Disconnect
19A	320A104	1	Limiter, Cranking
20A	307B597	1	Relay, Fuel Solenoid
21A	307A388	1	Relay, Time Delay, Low Oil Pressure Switch
22A	304A45	1	Resistor, Fixed (4-Ohm, 50-W)
23A	307P778	1	Spring, Relay Hold-down
24A	323P52	1	Socket, Relay



GENERATOR GROUP (Alternator Portion)

REF. NO.	PART NO.	QTY. USED	PART DESCRIPTIONS
1	*	1	Rotor Assy., Wound - Includes Brg., Blower & Drive Assy.
2	205B68	1	Blower
3	510P63	1	Bearing
4	*	1	Stator Assy., Wound
5	212C248	1	Rig Assy., Brush
6	212B1105	4	Spring, Brush
7	214A56	4	Brush
8	150A717	1	Switch Assy., Overspeed
9	232B1254	2	Cover, End Bell, Open. (Plain)
9A	COVER, END BELL OPENINGS (W/Lead Hole) - INCLUDES GROMMET		
	234C226	1	1-Phase Plants
	234B20	1	3-Phase Plants

* - Order by description, giving complete Model and Serial Number (ONAN Nameplate).

REF. NO.	PART NO.	QTY. USED	PART DESCRIPTIONS
10	232B1253	2	Cover, End Bell Openings (Screened)
11	234C175	1	Scroll, Air
13	211E131	1	Bell, End
14	234C174	1	Band, Gen. - Front (Narrow)
15	BAND, GENERATOR - REAR (Wide)		
	234C176	1	1-Phase Plants, Key 1
	234C173	1	3-Phase Plants, Key 1
	234C201	1	1-Phase Plants, Key 2
	234C178	1	3-Phase Plants, Key 2
16	232A1186	1	Holder, Brg. (Anti-Rotation)
17	232A1187	1	Spring, Brg. Holder
18	815A292	6	Bolt, Shoulder (5/16-18")
19	232C1556	2	Pad, Generator Mtg.
20	232B1820	1	Disc, Drive
21	204A83	1	Collector Ring AC

SPECIAL PARTS LIST

FOR EK-EM SERIES

PENNSYLVANIA APPROVED

GENERATING PLANTS

Refer first to this list for Pennsylvania Approved plants. Parts not in this list refer to the main parts list (Key 1 for EK and Key 2 for EM). When referring to the main parts list, reference to Spec. letter or voltage also applies to these plants.

These plants are recognized by the numbers 30 (Gasoline Fuel), 31 (Gaseous Fuel), or 131 (Liquid Petroleum Fuel) appearing in the model. These numbers may appear just before or after the diagonal line (/). The number appearing after the diagonal line signifies a standard Pennsylvania Approved plant (Example: 30EK-4R8/31B). With the addition of optional features the number 8 (signifies unhoused plants) before the diagonal line is deleted in favor of the number 30, 31, or 131 (Example: 30EK-4R31/961B).

The Specification Letter advances (A to B, B to C, etc.) with manufacturing changes.

Parts in this list are not illustrated.

COOLING, OIL DRAIN AND EXHAUST GROUP (Special List) - SPEC A ONLY

PART NO.	QTY. USED	PART DESCRIPTIONS
191A628	1	Cover, Starter Hole
501-16	1	Line, Oil - To Gage
130A666	1	Arm, Idler Pulley
130B557	1	Pulley, Idler
130A556	1	Shaft, Idler Pulley
510-25	1	Bearing, Idler Pulley
518P210	1	Ring, Ret. - Idler Pulley
130A668	1	Spacer, Idler Pulley
130A667	1	Spacer, Idler Pulley Arm Mtg.

GAS AND GAS-GASOLINE FUEL SYSTEM GROUP - BEGIN SPEC B

PART NO.	QTY. USED	PART DESCRIPTION
307P836	1	Valve, Solenoid
149P752	1	Strainer, Fuel

GOVERNOR, ALTERNATOR, & IGNITION GROUP - BEGIN SPEC B

191B665	1	**Alternator, Charge (Motorola #70D44039B)
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MOUNTING AND HOUSING GROUP (Special List)

PART NO.	QTY. USED	PART DESCRIPTIONS
416A37	2	Cable, Battery - 48" - Spec A Only
416A133	5	Cable, Battery-7-1/2" - Spec A Only
416P325	1	Hydrometer

GENERATOR GROUP (Alternator Portion)(Special List) - SPEC A ONLY

PART NO.	QTY. USED	PART DESCRIPTIONS
212C194	1	Rig Assy., Brush
214A46	4	Brush
211E96	1	Bell, End

GENERATOR GROUP (Rotating Exciter Portion) (Special List) - SPEC A ONLY

PART NO.	QTY. USED	PART DESCRIPTIONS
*	1	Armature
*	1	Frame Only
212C1143	1	Holder, Brush Rig
*	4	Pole Shoe, Exciter
*	1	Coil Assy. (Set of 4 Coils)
515-130	1	Key, Exc. Armature
212C197	1	Rig Assembly, Brush
212B1011	4	Spring, Brush
214A18	4	Brush
211C92	1	Cover, Exciter
150A626	1	Bracket Overspeed Switch
		Contact (Incl. Contact)
336A629	2	Jumper, Brush Rig
232A1205	1	Washer, Centering - Arm. Thru Screw
150A548	1	Switch Assy., Overspeed

* - Order by description giving, complete Model, Spec. and Serial Number.
** - For components contact your nearest Motorola dealer or Motorola Automotive Prod. Inc., 9401 W. Grand Ave., Franklin Park, Illinois 60131

AUTOMATIC VOLTAGE REGULATOR GROUP (Special List) - SPEC A ONLY

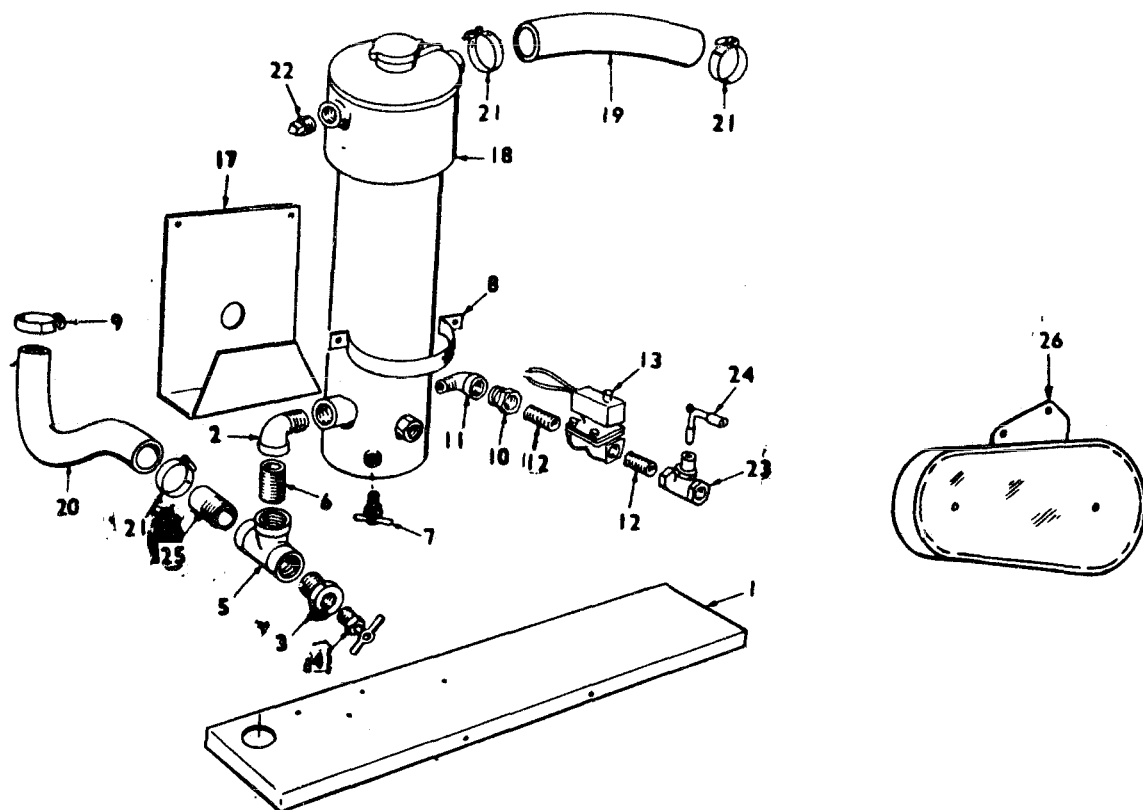
PART NO.	QTY. USED	PART DESCRIPTIONS
		REGULATOR, VOLTAGE
		EK Plants
305P117	1	120/240-V, 1-Phase
305P59	1	120/208-V, 120/240-V, and 277/480-V, 3-Phase
305P117	1	All EM Plants
		BASE ASSEMBLY, VOLTAGE REGULATOR
		EK Plants
305C163	1	120/240-V, 1-Phase
305C146	1	120/208-V, 120/240-V, and 277/480-V, 3-Phase
305C163	1	All EM Plants
312A58	1	Condenser, .1 Mfd.

CONTROL GROUP (Engine Instruments Portion)(Special List)

PART NO.	QTY. USED	PART DESCRIPTIONS
301C2428	1	Panel, Lower Control - Spec A Only
193P8	1	Gage, Water Temp.-Spec A only
193P3	1	Gage, Oil Pressure-Spec A only
332-607	1	Block, Term. - Spec A only (12-place)
332A795	1	Block, Term. --Begin Spec B (16-Place)
332-608	1	Strip, Marker - Spec A only (4-18)
332-862	1	Strip, Marker - Begin Spec B (4-19)
		RESISTOR - SPEC A ONLY
304A32	1	15-Ohm, 10-Watt
304A161	1	250-Ohm, 25-Watt
304A38	1	5-Ohm, 10-Watt
304A46	1	10-Ohm, 50-Watt
304A19	1	3-Ohm, 50-Watt
304A222	1	15-Ohm, 50-Watt
307B234	1	Solenoid, Start - Spec A only
307A272	1	Bracket, Solenoid Mtg. - Spec A only
306A139	1	Relay, Ignition - Spec A only
332A762	1	Strip Marker (Remote, B - ,GND) -Begin Spec B

CONTROL GROUP (AC Output Portion) (Special List)

PART NO.	QTY. USED	PART DESCRIPTIONS
		PANEL ONLY - UPPER - SPEC A ONLY
301C1356	1	1-Phase, Housed Plants
301C1374	1	All Unhoused Plants
301C1317	1	All Unhoused Plants
		BOX ONLY, CONTROL
301D2432	1	Spec A only
301D2115	1	Begin Spec B
308-12	1	Switch, Volt.Selector-Spec A only
303-65	1	Rheostat, Volt. Reg. (250-Ohm-Mdl.H)- Spec A only
303-32	2	Knob, Rheostat - Spec A only.
		RHEOSTAT AND VOLT REG. SWITCH
		EK Plants - Spec A only
303P90	1	220/240-V, 1-Phase
303P92	1	120/208-V, 120/240-V, and 277/480-V, 3-Phase
303P90	1	All-EM Plants - Spec A only
303-76	1	Knob, Selector Switch - Spec A only
304A131	1	Resistor, Adj. (750-Ohm, 25-Watt) - Spec A only
304C664	1	Relay, Start Disconnect - Spec A only
320P307	1	Lock, Circuit Brkr. Handle-Begin Spec B
301A2727	1	Handle, Panel - Begin Spec B



HEAT EXCHANGER GROUP - OPTIONAL EQUIPMENT (LATE MODELS)

NOTE: See Separate Group for Early Models.

REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION
1	130B805	1	Base
2	505-462	1	Elbow, Street (1-1/2" x 90°)
3	505-426	1	Bushing, Reducer (1-1/2 x 1/4")
4	504-3	1	Valve, Drain
5	505-317	1	Tee, Pipe (1-1/2")
6	505-220	1	Nipple, Half (1-1/2 x 1-3/4")
7	504-5	1	Valve, Drain
8	130A802	1	Strap, Heat Exchanger Mtg.
9	503P269	1	Clamp, Hose
10	505-21	1	Bushing, Reducer (3/4 x 1/2")
11	505-691	1	Elbow, Street (3/4" x 45°)
12	505-100	2	Nipple, Pipe - Close (1/2")
13	307A833	1	Valve, Water
17	130B803	1	Support
18	130C796	1	Exchanger, Heat
19	503-491	1	Hose
20	503P490	1	Hose
21	503P311	3	Clamp, Hose
22	505-140	1	Plug, Pipe (1")
23	504-19	1	Valve, Lockshield
24	504-52	1	Key, Lockshield Valve
25	505-444	1	Nipple, Half (1-1/2 x 2-1/4")
26	130C782	1	Guard, Belt